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D4881-042
Job Sheet 185719



Part No: D4881-042

Job Qty: 1 ea

Part Name: 206A/B AFT Leg Assembly, RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/31/18

Job Tracking No:

Due Date: 10/31/18

Created By: Jean-Luc Menard

Type: Stock

Description:

Note: DWG REV C SHEETS 3,4 IPP REV:A 13.12.17 NEW ISSUE DD VERF:JLM IPP REV:B 14.07.07 AS PER
DWG REV:C DD VERF:JLM IPP REV:C 18.01.29 LASER ENGRAVE NOW MADE IN HOUSE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	10/31/18	10/31/18	0.00	0.00	Start Up Small Fab-4		<i>SMB</i>
110	Small Fab	1 pcs	10/31/18	10/31/18	0.00	0.78	Small Fab-8		<i>SMB</i>
120	QC	1 pcs	10/31/18	10/31/18	0.00	0.00	QC5		<i>JH</i>
130	Small Fab	1 pcs	10/31/18	10/31/18	0.00	0.78	Small Fab-8		<i>JH</i>
140	QC	1 pcs	10/31/18	10/31/18	0.00	0.00	QC5		<i>JH</i>
180	Packaging	1 pcs	10/31/18	10/31/18	0.00	0.00	Packaging3-2		<i>JH</i>
190	QC21-SA	1 Ea	10/31/18	10/31/18	0.00	0.00	QC21		<i>JH</i>

Part Op 110 - ALIGN PILOT HOLES IN D4881-1 WITH PILOT HOLES IN D4885-2 AND D4885-3. DRILL OUT EACH HOLES
Descriptions: USING A PILOTED DRILL AS PER DWG. REAM EACH HOLES USING REAMER, USING DART TOOL SETUP DT9974 AS PER DWG.
130 - 1- INSTALL PIN/COLLAR AND END FITTING WITH HYSOL OR MAGNOBOND 6398 WHILE STILL WET AS PER DWG USE DT9974 A/R BATCH: _____ 2- LASER ENGRAVE ASSEMBLY PART#, S/N AS PER DWG QSI 44 6.8

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4881-1	Strut	1 Ea (1 ea)	90-Start up Operation	<i>5/18409</i>
D4885-2	End Fitting	1 Ea (1 ea)	90-Start up Operation	<i>FLA 4000</i>
D4885-3	End Fitting	1 Ea (1 ea)	90-Start up Operation	<i>5120498</i>
HL32PB5-12	Hi-Lok Pin	4 Ea (4 ea)	90-Start up Operation	<i>5112965</i>
HL86-5	Hi-Lok Collar	4 pcs (4 ea)	90-Start up Operation	<i>5108566</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4881-1	1	12	0
	D4885-2	1	5	0
	D4885-3	1	14	0
	HL32PB5-12	4	104	0
	HL86-5	4	194	0

Part Specifications

Specifications could not be found.

Plex 10/31/18 3:44 PM dart.menard.jean-luc

DART
AEROSPACE
Container No: S123342
Part: D4881-042
Job No: 185719
Serial No/Batch: S123342
Revision:
Inspector:
Exp Date:
Instructions: Various STC's
Date: 10/31/18
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